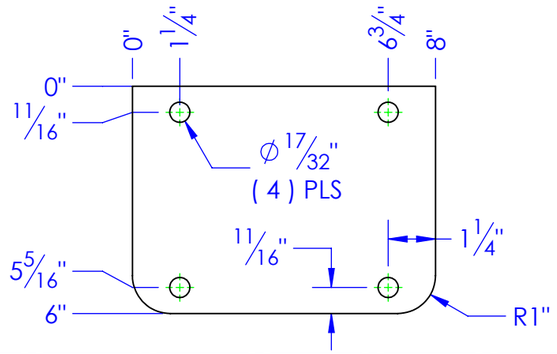
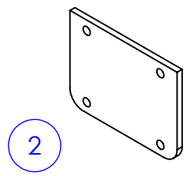
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	DRAWING #	QTY.
1	FI .25 X 3 L 1.0625	LENGTH: 1-1/16"	FI 1/4" x 3"	STOCK	1
2	FP-FLF-1A	FRONT LOADER PLATE	3/8" PLATE	60-1107	2
3	FP-FLF-1B	FRONT LOADER PLATE, BACKING	3/8" PLATE	60-1107	1
4	FP-FLF-1C	FRONT LOADER FRAME, TUBE	ST 3-1/2 x 5/16	60-1107	1
5	FP-FLF-1D	FRONT LOADER GUSSET	1/4" PLATE	60-1107	1
6	HHBOLT 0.5000-13x1.75x1-S			STOCK	4
7	BO-1/2 HNN	NYLOK NUT 1/5		STOCK	4

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	UPDATED TO NEW STANDARD DWG FROM # FLF-1A,B	3/26/2012	
B	REVISED HOLE SIZE TO 1-5/32" FROM 1-9/64"	7/3/2012	

THE HYDRA-PHD FRONT LOADER FRAME MAY BE MOUNTED INSIDE, UNDERNEATH, OR ON THE SIDE OF YOUR BUCKET OROTHER ATTACHMENT OF YOUR FRONT END LOADER

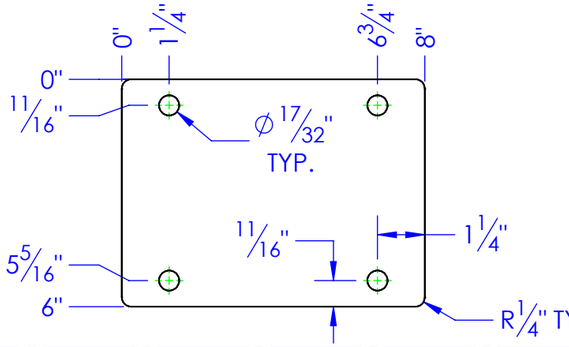
NOTES:
- NUTS & BOLTS SHIP WITH UNIT

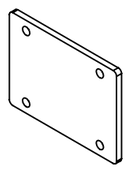




2

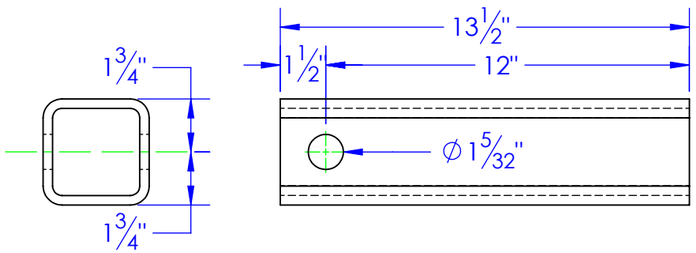
FP-FLF-1A
FRONT LOADER PLATE
3/8" PLATE

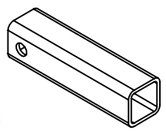




3

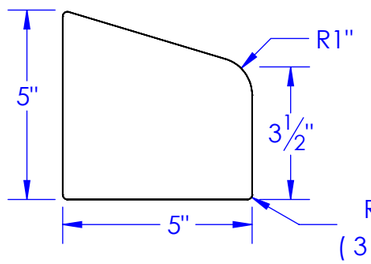
FP-FLF-1B
FRONT LOADER PLATE, BACKING
3/8" PLATE

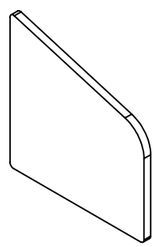




4

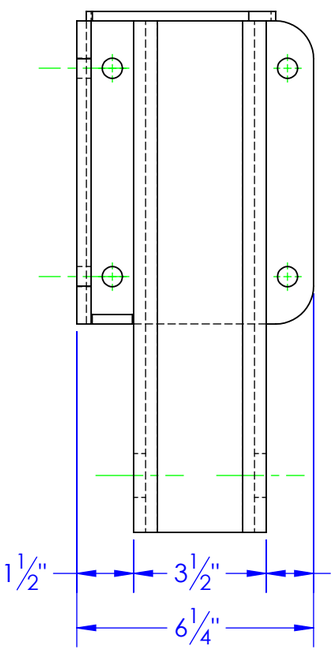
FP-FLF-1C
FRONT LOADER FRAME, TUBE
ST 3-1/2 x 5/16

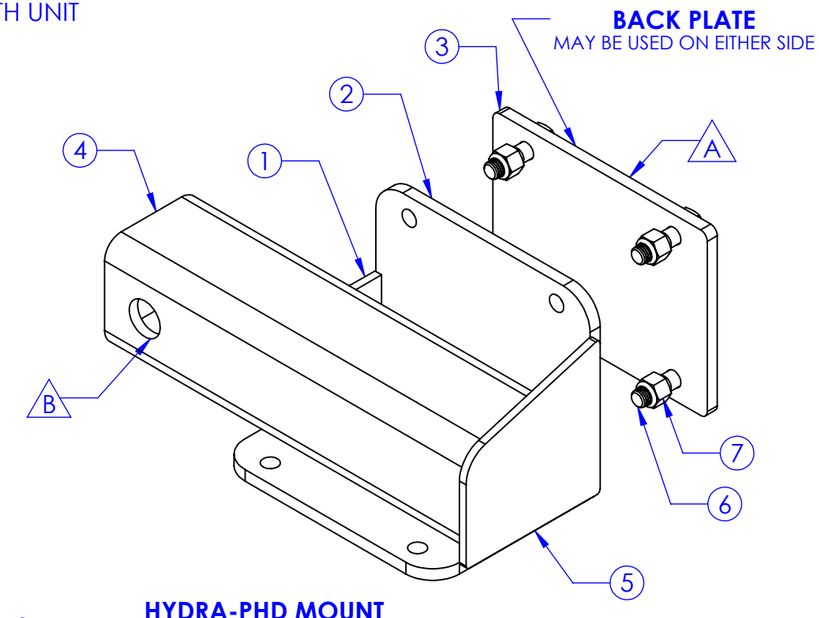




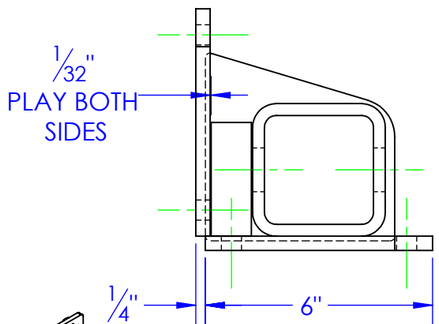
5

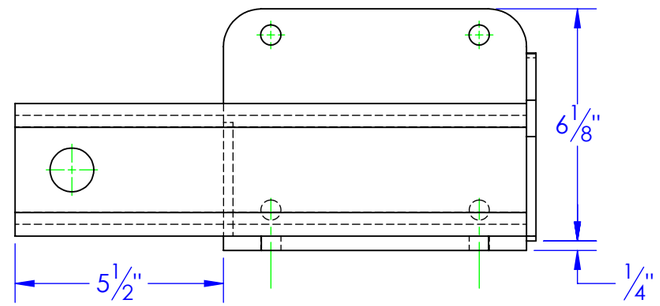
FP-FLF-1D
FRONT LOADER GUSSET
1/4" PLATE

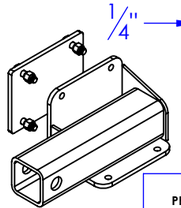




HYDRA-PHD MOUNT
ATTACH HYDRA-PHD USING COUPLER & PINS INCLUDED WITH HYDRA-PHD.







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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/16
ANGULAR: MACH ± 1 BEND ±
TWO PLACE DECIMAL ±010
THREE PLACE DECIMAL ±005
MATERIAL
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	HEATH	7/3/2012
PART #		
ASM #	PH-FLF-1	

COMMENTS:
FRONT LOADER FRAME, HYDRA-PHD

P.O. BOX 248, SABETHA KS. 66534
(785) 284-3674 FAX (785) 284-3931
TRIPLE C INC.

SIZE	DWG. NO.	REV
B	60-1107 B	B

SCALE: 1:4 | WEIGHT: 31.04 | SHEET 1 OF 1